



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2712

Job Sheet 202694



Part No: D2712

Job Qty: 200 pcs

Part Name: Set Screw



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/1/19

Job Tracking No:

Due Date: 11/15/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP: C 05.09.13 Reformat KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Purchasing	200		11/15/19	0.00	0.00	Purchasing - 1		
		13					Purchasing - 2		
		9-89					Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	200		11/15/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		



Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S231053



Part: D2712

Job No: 202694

Serial No/Batch: S231053

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/12/19

Plex 11/1/19 7:38 AM Dart.Lavoie.Chantal

					B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	200 pcs	11/15/19	0.00 0.00	QC 6 - 9	10 12.19
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
130	Packaging 3-1 - Stock - B4B	200 pcs	11/15/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B ✓	STO 10
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	

Oscar

DEC 19 2019

				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	200 pcs	11/15/19	0.00 0.00	QC 21 - SA - 21	DAS 2137010
				QC 21 - SA - 70	9-55
				QC 21 - SA - 53	DEC 1 9 2019
				Broussard	

Part Op 100 - Purchasing - Issue P/O: _____ For Hex Head Set Screw P/N: 92311A599 as per Dwg D2712
 Descriptions: Thread: 5/16-24UNF Length: 5/8" long SS Possible Supplier: McMaster
 110 - Receive & Inspect for Damage & Mat'l Certs) - Ensure material release note is attached
 120 - QC6- All purchased or subcontracted products
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
92311A599	Set Screw D2712	200 pcs (1 ea)	100-Purchasing	5231046

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	92311A599	200	0	0

Part Specifications

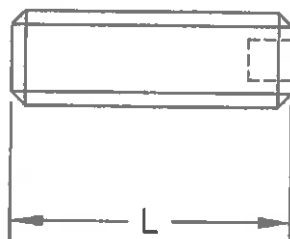
Specifications could not be found.

Plex 11/1/19 7:38 AM Dart.Lavoie.Chantal



DESIGN DS	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D2712	REV. B SHEET 1 OF 1
DATE 05.05.04		TITLE SET SCREW	SCALE NTS
A	97.11.03	NEW ISSUE	
B	05.05.04	MATERIAL NOW SS ONLY	

RELEASED
05-04-06



D2712 SET SCREW

- 1) TYPE: HEX SOCKET HEAD SET SCREW
- 2) THREAD: 5/16"-24 (UNF)
- 3) LENGTH: L= 5/8" TO 3/4"
- 4) MATERIAL: STAINLESS STEEL

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044971



Supplier: MCM001-VU
McMaster-Carr Supply Co.
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044971

PO Date: 11/1/19

Due Date: 11/8/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

NOV 01 2019

Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	202677	59915K274			Rod End Bearing D4777-1 : AS PER DWG D4777 REV. A	Firmed X40	-	11/8/19	40 pcs	0 pcs	40 pcs	\$23.17/pcs	\$926.80
2		91841A011		100/pk	Nut	Firmed X100	-	11/8/19	100 Ea	0 Ea	100 Ea	\$0.0377/Ea	\$3.77
3		92314A253		25/pk	Screw	Firmed X25	-	11/8/19	25 Ea	0 Ea	25 Ea	\$0.3948/Ea	\$9.87
4	202490	98-70A133	D4811		Pin, Quick Release D4811-1 : AS PER DWG d4811 REV. A	Firmed X12	-	11/8/19	12 pcs	0 pcs	12 pcs	\$3.01/pcs	\$36.12
5	202694	92311A599			Set Screw D2712 : AS PER DWG D2712 REV. B	Firmed X200	-	11/8/19	200 pcs	0 pcs	200 pcs	\$0.22/pcs	\$44.00
Grand Total:												\$1,020.56	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044971



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/1/19 7:40 AM Dart.Lavoie.Chantal

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
POHB044971

Order Placed By
Chantal Lavoie

McMaster-Carr Number
4547333-01

Page 1 of 1

11/01/2019

Line	Product	Ordered	Shipped	
1	59915K274 Corrosion-Resistant Ball Joint Rod End, 3/8"-24 Thread, Right Hand	40 Each	40	✓ <i>KL</i>
2	91841A011 18-8 Stainless Steel Hex Nut, 10-24 Thread Size, Packs of 100	1 Pack	1	✓ <i>KL</i>
3	92314A253 18-8 Stainless Steel Hex Head Screws, 10-24 Thread Size, 2" Long, Packs of 25	1 Pack	1	✓ <i>KL</i>
4	98470A133 Shoulder-Style Ring-Grip Quick-Release Pin, 18-8 Stainless Steel, 1/4" Diameter, 1-5/16" Usable Length	12 Each	12	✓ <i>KL</i>
5	92311A599 18-8 Stainless Steel Cup-Point Set Screw, 5/16"-24 Thread, 5/8" Long, Packs of 50	4 Packs	4	✓ <i>KL</i>

9D
19-12-19

Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.

Sarah Weinberg

Sarah Weinberg
Compliance Manager